

## CLAIMS

What is claimed is:

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1 1. A process comprising:

2 forming a metal interconnect structure onto a substrate;

3 forming a carbon-doped oxide (CDO) layer with a first concentration of carbon  
4 dopants therein; and

5 continuing to form said CDO layer further with a second concentration of carbon  
6 dopants therein, wherein the first concentration is different than the second concentration.

1 2. The process according to Claim 1 further comprising:

2 forming the CDO layer further with a third concentration of carbon dopants therein,  
3 wherein there is a linear correlation of the concentration of carbon dopants between the first  
4 concentration, the second concentration, and the third concentration.

1 3. The process according to Claim 1 further comprising:

2 forming the CDO layer further with a third concentration of carbon dopants therein,  
3 wherein there is a concave nonlinear correlation between the first concentration, the second  
4 concentration, and the third concentration.

4. The process according to Claim 1 further comprising:  
forming the CDO layer further with a third concentration of carbon dopants therein,  
wherein there is a convex nonlinear correlation between the first concentration, the second  
concentration, and the third concentration.

5. The process according to Claim 1 wherein said first concentration is higher than said  
second concentration.

6. A process according to Claim 1 wherein said first concentration is lower than said  
second concentration.

7. A process comprising:  
forming a carbon-doped oxide (CDO) layer with a first concentration of carbon  
dopants therein; and  
continuing to form said CDO layer further with a second concentration of carbon  
dopants therein, wherein the first concentration is different than the second concentration.

8. The process according to Claim 7 further comprising:  
forming the CDO layer further with a third concentration of carbon dopants therein,  
wherein there is a linear correlation between the first concentration, the second concentration,  
and the third concentration.

1 9. The process according to Claim 7 further comprising:  
2 forming the CDO layer further with a third concentration of carbon dopants therein,  
3 wherein there is a concave nonlinear correlation between the first concentration, the second  
4 concentration, and the third concentration.

1 10. The process according to Claim 7 further comprising:  
2 forming the CDO layer further with a third concentration of carbon dopants therein,  
3 wherein there is a convex nonlinear correlation between the first concentration, the second  
4 concentration, and the third concentration.

1 11. The process according to Claim 7 wherein said first concentration is higher than said  
2 second concentration.

1 12. The process according to Claim 7 wherein said first concentration is lower than said  
2 second concentration.

1 13. An interlayer dielectric comprising:  
2 a carbon-doped oxide (CDO) layer having a first region with a first concentration of  
3 carbon dopants therein and a second region having a second concentration of carbon dopants  
4 therein, wherein the first concentration is different than the second concentration.

1 14. The interlayer dielectric of Claim 15 further wherein said CDO layer has a third  
2 region with a third concentration of carbon dopants therein, wherein there is a linear  
3 correlation between the first concentration, the second concentration, and the third  
4 concentration.

1 15. The interlayer dielectric of Claim 15 further wherein said CDO layer has a third  
2 region with a third concentration of carbon dopants therein, wherein there is a concave  
3 nonlinear correlation between the first concentration, the second concentration, and the third  
4 concentration.

1 16. The interlayer dielectric of Claim 15 further wherein said CDO layer has a third  
2 region with a third concentration of carbon dopants therein, wherein there is a convex  
3 nonlinear correlation between the first concentration, the second concentration, and the third  
4 concentration.

1 17. The interlayer dielectric of Claim 13 further wherein first concentration is higher than  
2 said second concentration.

1 18. The interlayer dielectric of Claim 13 further wherein first concentration is lower than  
2 said second concentration.

1 22. A semiconductor structure comprising:  
2 a carbon-doped oxide (CDO) layer having a first region with a first concentration of  
3 carbon dopants therein and a second region having a second concentration of carbon dopants  
4 therein, said CDO layer having a dual damascene structure formed therein; and  
5 a conductive layer formed within said dual damascene structure, said conductive layer  
6 having a via portion and a metal interconnect portion, wherein the first region is disposed  
7 proximal to said metal interconnect portion and said second region is disposed proximal to  
8 said via portion, said first concentration larger than said second concentration.

1 23. The structure of Claim 22 further wherein said CDO layer has a third region with a  
2 third concentration of carbon dopants therein, wherein there is a linear correlation between  
3 the first concentration, the second concentration, and the third concentration.

1 24. The structure of Claim 22 further wherein said CDO layer has a third region with a  
2 third concentration of carbon dopants therein, wherein there is a concave nonlinear  
3 correlation between the first concentration, the second concentration, and the third  
4 concentration.

1 25. The structure of Claim 22 further wherein said CDO layer has a third region with a  
2 third concentration of carbon dopants therein, wherein there is a convex nonlinear correlation  
3 between the first concentration, the second concentration, and the third concentration.

